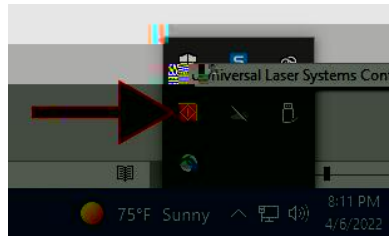# BI bⱼZxyNjílNyJZx`@ⱡy{Zk y´<xḃ {ꝉ}`´<xnVZyy

Üª Load your file for printing in Corel Paint or Adobe Illustrator (Refer to print file setup guide for file setup)

Ýª Verify UCP program is running in taskbar

Þª Select Print on your CorelDRAW or Illustrator File, make sure PLS6.60/75 is the selected printer

ßª Open the UCP program. Your print should appear in the program

5. Click Settings in the lower right area

6. In the Materials Database Tab select the material you will be cutting/engraving, make sure the material you will be working with is on the approved materials list posted in the lab, and fits in the 32″ x 18″ print bed.

7. Use a caliper to measure the thickness of the material you will be using on all four sides. If they are not all the same, take an average thickness. NO CUTTING MATERIAL THICKER THAN ⅜"

8. Enter the material thickness into the UCP program in the lower left area of the materials database tab

9. Make sure FIXTURE TYPE is set to NONE or blank

10. With those t are a